

Serial No. 10/501,723  
Atty. Doc. No. 2001P21301WOUS

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Amendments to the Claims

This listing of claims will replace all prior versions and listings of claims in the application:

WHAT IS CLAIMED IS:

1-11. (canceled)

12. (currently amended) A gas turbine blade for a fourth stage and onward of a multi-stage turbine, the blade comprising:  
a metallic root portion;  
a platform portion; and  
an airfoil portion comprising at least a structural ceramic material for bearing a tensile load to oppose a centrifugal force that develops during rotation of the blade, wherein the root, platform and airfoil are collectively comprised of a plurality of materials in which at least 40% by volume of the materials comprise the structural ceramic material having have a density of at most 4 g/cm<sup>3</sup>, wherein the density by volume provided by the plurality of materials allows providing a length of at least 50 cm for a blade disposed in the fourth stage and onward of the multi-stage turbine.

13. (previously presented) The turbine blade as claimed in claim 12, wherein the turbine blade is arranged in a metallic rotor disk.

14. (previously presented) The turbine blade as claimed in claim 12, wherein the turbine blade has a structural metallic core surrounded by a structural ceramic material.

15. (previously presented) The turbine blade as claimed in claim 14, wherein the metallic core is formed at least in part from a metallic foam.

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**16. (previously presented) The turbine blade as claimed in claim 12, wherein the ceramic material has a non structural ceramic protective layer arranged over the ceramic material.**

**17. (cancelled).**

**18. (previously presented) The turbine blade as claimed in claim 17, wherein the length of the turbine blade is at least 65 cm.**

**19. (previously presented) The turbine blade as claimed in claim 12, wherein the turbine blade has a metallic skeleton material that functions as a structural frame and is adapted to support a structural ceramic material.**

**20. (previously presented) The turbine blade as claimed in claim 12, wherein the materials are a ceramic material or a glass material.**

**21. (previously presented) The turbine blade as claimed in claim 12, wherein the material with the density of at most  $4 \text{ g/cm}^3$  is a carbon-containing material.**

**22. (cancelled)**

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23. (currently amended) A turbine blade for a fourth stage and onward of a multi-stage turbine, the blade comprising:

a root portion connected to a rotor disk;

~~a tip portion~~ an airfoil having a first section located adjacent to the root portion, wherein the first section comprises a material having a first density, the airfoil ~~tip portion~~ having a second section located adjacent to the first section consisting exclusively of an structural ceramic material having a second density different than the first density and extending at least 80% of the length of the tip portion, wherein the structural ceramic material bears a tensile load to oppose a centrifugal force that develops during rotation of the blade, wherein at least 40% by volume of the first and second sections comprise the structural ceramic material having ~~have~~ a density of at most  $4 \text{ g/cm}^3$ , wherein the density by volume achieved over the first and second sections of the airfoil ~~tip portion~~ allows providing a length of at least 50 cm for a blade disposed in the fourth stage and onward of the multi-stage turbine.

24. (currently amended) A gas turbine blade for a fourth stage and onward of a multi-stage turbine, the blade comprised of at least one material in which at least 40% by volume of the material has a density of at most  $4 \text{ g/cm}^3$ , wherein the density by volume achieved by the at least one material allows providing a length of at least 50 cm for a blade disposed in the fourth stage and onward of the multi-stage turbine, wherein the at least one material bears a tensile load to oppose a centrifugal force that develops during rotation of the blade.

25. (previously presented) The turbine blade as claimed in claim 24, wherein the turbine blade has a metallic skeleton into which ceramic parts are introduced.

26. (previously presented) The turbine blade as claimed in claim 24, wherein the material with the density of at most  $4 \text{ g/cm}^3$  is a ceramic material or a glass material.

27. (previously presented) The turbine blade as claimed in claim 24, wherein the material with the density of at most  $4 \text{ g/cm}^3$  is a carbon-containing material.

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**28. (previously presented) The turbine blade as claimed in claim 24, wherein the turbine blade has a metallic core surrounded by a ceramic material, the metallic core and ceramic material both adapted to provide structural support.**

**29. (previously presented) The turbine blade as claimed in claim 28, wherein the metallic core is formed at least in part from a metallic foam.**

**30. (previously presented) The turbine blade as claimed in claim 24, wherein the ceramic material has a protective layer.**

**31. (new) A gas turbine blade for a fourth stage and onward of a multi-stage turbine, the blade comprising:**  
**a metallic root; and**  
**a platform comprising a structural ceramic material mechanically interlocked with the root, the platform ceramic material extending radially to form an airfoil, wherein the ceramic material bears a tensile load to oppose a centrifugal force that develops during rotation of the blade.**

**32. (new) The turbine blade of claim 31 wherein the metallic root comprises one or more affixing ribs at a first portion in correspondence with the platform for establishing the mechanical interlocking with the platform.**

**33. (new) The turbine blade of claim 32 wherein the metallic root further comprises a second portion extending radially through a portion of the airfoil.**

**34. (new) The turbine blade of claim 33 wherein the structural ceramic material comprises a volume of at least 40% of the airfoil volume, including the metallic root second portion therein, thereby reducing blade weight to provide a length of at least 50 cm for a blade disposed in the fourth stage and onward of the multi-stage turbine.**

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35. (new) A gas turbine comprising at least four stages of successively arranged turbine blades and vanes, wherein each stage comprises a row of rotor blades and a row of guide vanes, with the rotor blades having a metallic root part, wherein at least the fourth row of rotor blades comprises rotor blades in which at least 40% by volume of the material has a density of at most  $4 \frac{g}{cm^3}$ , so that the mass is substantially reduced compared to a metallic rotor blade, wherein a minimum length of the rotor blades is 50 cm and further wherein at least beyond 80% of the length of a main blade section in a radial direction consists exclusively of ceramic.